



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3259-5

Job Sheet 177043



Part No: D3259-5

Job Qty: 4 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-19 JLM Verified By:EC IPP REV B:AS PER REV B 10-05-19 JLM
VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/08
100	Waterjet	4 pcs	5/24/18	5/24/18	0.26	0.50	Waterjet1		SC 18/05/08
110	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Waterjet-1		SC 18/05/08
120	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC8-2		38
130	HandFinish	4 pcs	5/24/18	5/24/18	0.00	0.18	HandFinish1		SA 18-05-17
140	QC	4 pcs	5/24/18	5/24/18	0.00	0.00	QC3		38
150	Packaging	4 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3	57490	MAY 17 2018
160	QC21-SA	4 Ea	5/24/18	5/24/18	0.00	0.00	QC21		18/05/17

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.032	2024-T3 .032 Sheet	5.5520 sf (1.388 ea)	90-Start up Operation	S056918

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.032	6	83	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 12:44 PM Dart.Gagnon.Michelle



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Container No: S069582



Part: D3259-5

Job No: 177043

Serial No/Batch: S069582

Revision:
Inspector:

Date: 05/09/18

DART AEROSPACE LTD		Work Order: 177043
Description: Spacer		Part Number: D3259-5
Inspection Dwg: D3259	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
9.000	+/-0.005	9.001			VSC-01	
1.000	+/-0.005	1.000				
5.000	+/-0.005	5.002				
12.000	+/-0.005	12.000				
3.5000	+/-0.005	3.500				
0.875	+/-0.005	0.876				
0.260	+/-0.010	0.264				
R0.50	+/-0.030	R0.50				
0.250	+/-0.010	0.253				
0.875	+/-0.005	0.878				
Ø0.098	+0.005/-0.000	Ø0.098				
0.550	+/-0.010	0.552				
R0.50	+/-0.030	R0.50				
10.062	+/-0.010	10.060				
R0.13	+/-0.030	R0.13				
0.032 thick	+/-0.010	0.030				
0.130	+/-0.010	0.132				

Measured by: SC	Audited by: 38	Preliminary Approval:
Date: 18/05/08	Date: MAY 10 2008	Date:

Rev	Date	Change	Revised by	Approved
A	04.08.25	New Issue P/O D412-705-019	KJ/JLM	
B	10.06.07	Dwg Rev updated	KJ	